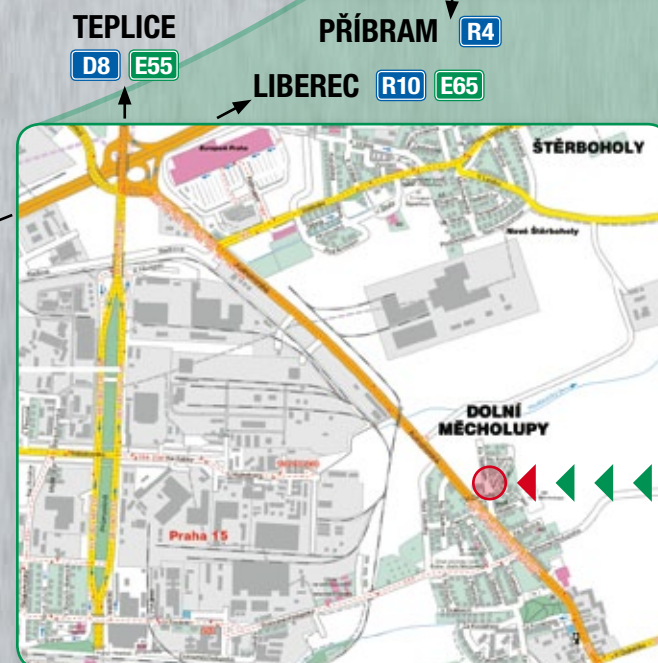


PRODUCTION PROGRAM

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GPS coordinates:
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14°33'27.672"E

► TUBE MILLS FOR LONGITUDINALLY WELDED TUBES AND PROFILES



► ROLL FORMING MACHINES FOR OPEN AND PERFORATED PROFILES



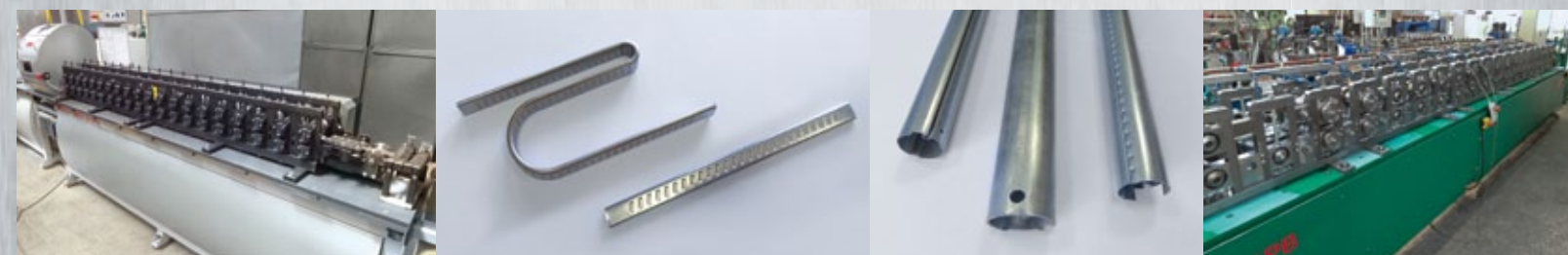
► COMPONENTS OF TUBE MILLS AND ROLL FORMING MACHINES



► MILLS TO FORM METAL STRIP AND WIRE



► PRODUCTION OF COMPONENTS MADE OF TUBES AND PROFILES FOR THE AUTOMOTIVE INDUSTRY



► PRODUCTION OF METAL PROFILES ON OUR OWN MILL



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FULL PRODUCTION PROGRAM OF

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TUBE MILLS FOR THIN-WALLED LONGITUDINALLY WELDED TUBES AND PROFILES

- ▶ Tube mills SP1,8 up to max. $\varnothing 32 \times 1,8$ mm
- ▶ Tube mills SP2,4 up to max. $\varnothing 42 \times 2,4$ mm
- ▶ Tube mills SP3 up to max. $\varnothing 76 \times 3,2$ mm
- ▶ Tube mills SP4 up to max. $\varnothing 102 \times 4$ mm
- ▶ Tube mills SP4,5 up to max. $\varnothing 159 \times 4,5$ mm
- ▶ Special mills LowCost LC2 up to max. $\varnothing 51 \times 2$ mm
- ▶ Special mills LowCost LC3 up to max. $\varnothing 76 \times 3$ mm
- ▶ Tube mills SPS2,6 to make stainless steel profiles and tubes welded by laser
- ▶ Tube mills SPL0,3 to produce stainless steel and aluminium spacer profiles for insulation glazed panels

COMPONENTS OF TUBE MILLS AND ROLL FORMING MACHINES

- ▶ Strip preparation section
 - Strip preparation before accumulation, uncoilers
 - The straightener ROA
 - Coil end welder with a shear
 - Strip accumulation - accumulators
- ▶ Forming section
- ▶ Welding section
 - Components of welding point
 - HF generators - Thermatool
- ▶ Sizing section
- ▶ Flying cutoff
 - Flying cutoff by shearing or saw
 - Combined flying cutoff
- ▶ Bundling section
 - Closed profiles bundling 6–8 m
 - Closed profiles bundling 12 m
 - Bundling manipulator of profiles 6 m
 - Bundling section for roof gutters and down pipes AUTM 6000

ROLL FORMING MACHINES FOR THIN-WALLED OPEN AND PERFORATED PROFILES

- ▶ Roll forming machines OP4,2–16/460/180/25/2PB to produce road barriers and sigma columns
- ▶ Roll forming machines to produce shelving systems
- ▶ Roll forming machines to make roof gutters and downpipes including programmable bundling
- ▶ Roll forming machines for open perforated profiles
- ▶ Roll forming machines for window parapet profiles OP 2x500
- ▶ Roll forming machines for sandwich isolation panels and garage systems
- ▶ Parallel roll forming machines type DUO
- ▶ K-span roll forming machine with bending AKS 1000/680

DESIGN AND PRODUCTION OF FORMING TOOLS

REBUILDS AND REPAIRS OF TUBE MILLS AND ROLL FORMING MACHINES AND THEIR COMPONENTS

MILLS TO FORM METAL STRIP AND WIRE

- ▶ Rolling mills to produce steel strips from wire
AVL 12x3
- ▶ Straightening and cutting mills for steel strips
ADL 12x2,5
- ▶ Wire straightening and cutting machines
ARD 10x3000 (6000)

PRODUCTION PROGRAM AND MACHINERY FOR SPACER PROFILES AND FRAMES FOR DOUBLE GLAZED PANELS

- ▶ Stainless steel spacer profiles
INOX SPACER 16(12)
- ▶ Tube mills SPL0,3 to produce stainless steel and aluminium spacer profiles for insulation glazed panels
- ▶ Spacer saw ADP 6000/24
- ▶ Semi-automatic spacer profiles benders to make insulating glass frames

PRODUCTION OF PROFILES ON OUR OWN MILLS

- ▶ Stainless steel spacer profiles
INOX SPACER 16(12)
- ▶ Supporting channels from galvanized steel for
PPR pipes $\varnothing 20-75$ mm
- ▶ Galvanized profiles for air filter frames
- ▶ Thin walled profiles made to order
- ▶ Automotive industry components made of laser
welded stainless steel profiles

OTHER PRODUCTS

- ▶ Outside louvers and sun shades
- ▶ Bending machines
- ▶ Sizing saws
- ▶ Coil strip straightening set-up
- ▶ CNC press feeders

SPECIAL ONE PURPOSE MACHINES AND MILLS

- ▶ Blade straighteners
- ▶ Mills to produce bolt washers

SOME OF OUR SIGNIFICANT PROJECTS

